

File No. J-11011/595/2010-IA(II)I

Government of India
Ministry of Environment, Forest & Climate Change
Impact Assessment Division

Indira Paryavaran Bhawan, Jal Wing, 3rd Floor, Aliganj, Jor Bagh Road, New Delhi-110 003

Dated:16th October, 2020

To

M/s GAIL India Limited,GAIL PATA, District Auraiya,
Uttar Pradesh-206241,

Sub: Expansion of Petro-Chemical Complex by adding Polypropylene Unit by M/S GAIL located at Pata, District Auraiya, Uttar Pradesh - Consideration of Environment Clearance regarding.

Sir,

This has reference to your online proposal No. IA/UP/IND2/161777/2019 dated 10th July, 2020 for environmental clearance to the above mentioned project.

- 2. The Ministry of Environment, Forest and Climate Change has examined the proposal for environmental clearance to expansion of Petro-Chemical Complex by adding Polypropylene Unit by M/S GAIL located at Pata, District Auraiya, Uttar Pradesh.
- **3.** The details of products and capacity as under:

| Sr No. | Product Details | Existing Quantity (TPA) | Proposed Quantity (TPA) | Total Quantity (TPA) |
|--------|------------------------------------|-------------------------------|-------------------------------|----------------------------|
| 1 | Benzene rich Gasoline | 32800 | 0 | 32800 |
| 2 | Mixed Fuel Oil | 15693 | 0 | 15693 |
| 3 | High Density Polyethylene | 200000 | 0 | 200000 |
| 4 | LPG | 271059 | 0 | 271059 |
| 5 | Pentane | 31200 | 0 | 31200 |
| 6 | Butene | 30000 | 0 | |
| 7, | Pyrolysis Fuel Oil | 12000 | 0 | 30000 |
| 8 | Naphtha | 31200 | 0 | 12000 |
| 9 | Propylene | 63712 | 0 | 31200 |
| 10 | Linear Low Density Polyethylene | 610000 | 0 | 63712 610000 |
| 11 | Hydrogenated C4 Mix | 23320 | 0 | 23320 |
| 12 | Propane | 23048 | 0 | 23048 |
| 13 | Polypropylene | 0 | 60000 | 60000 |

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- Total area of Pata Petrochemical Complex is 582.23 Ha. The proposed Polypropylene plant is coming within the existing Petrochemical Complex. No additional land is required. Pata Petrochemical Complex has already developed greenbelt in an area of 192 Ha covering 33% of the total complex area. Additional greenbelt will be developed in the gap areas identified in the existing greenbelt. The estimated project cost is Rs. 910.56 Crores. Total capital cost earmarked towards environmental pollution control measures is Rs. 3.25 Crores and the recurring cost (operation and maintenance) will be about Rs.0.88 Crores per annum. Direct employment will be 10 persons & indirect employments will be 50 persons during operation phase of the refinery. GAIL proposes to allocate Rs 4.77 Crores towards Corporate Environment Responsibility (CER).
- Total Fresh water requirement for proposed project will be 40 m3/hr which is well within the allocation limit of 2040 m3/hr. Approval of water supply from Irrigation Department, Etawah Zone (3058 m3/hr) is already taken. Effluent of 0.6 m3/hr from the proposed Polypropylene unit will be treated in the existing Effluent Treatment Plant of Petrochemical Complex (ETP capacity 300 m3/hr). The total effluents from the Petrochemical complex after the proposed project will be 214 m3/hr, of which 50 m3/hr will be recycled and 164 m3/hr to be discharged to Sengar river through pipeline.
- Existing Power requirement for the proposed project will be 3 MW and sourced from 6. State Grid. No additional DG sets are envisaged for the proposed project. Existing complex has Natural Gas fired 5 Utility boilers with 3 boilers of capacity 120 TPH each and 2 boilers of capacity 170 TPH each. No boilers are envisaged for the proposed project.
- The project/activity is covered under Category A of items 5(c) "Petro-chemical complexes" of the Schedule to the Environment Impact Assessment (EIA) Notification 2006 and requires appraisal at Central Level by Expert Appraisal Committee (EAC).
- The Standard TOR was issued vide letter no. J-11011/595-2010/-IA-II(I) dated 13th September, 2019 and amendment in ToR exempting public hearing for the proposed project was issued on 06/03/2020. No litigation is pending against the proposal.
- The proposal was considered by the EAC in its 23rd meeting held on 18th September, 2020 in the Ministry, wherein the project proponent and their consultant M/s. Engineers India Limited presented made a detailed presentation on the salient features of the project.
- The EAC, constituted under the provision of the EIA Notification, 2006 and comprising of Experts Members/domain experts in various fields, have examined the proposal submitted by the Project Proponent in desired form along with EIA/EMP report prepared and submitted by the Consultant accredited by the QCI/ NABET on behalf of the Project Proponent. The EAC noted that the Project Proponent has given undertaking that the data and information given in the application and enclosures are true to the best of his knowledge and belief and no information has been suppressed in the EIA/EMP report. If any part of data/information submitted is found to be false/ misleading at any stage, the project will be rejected and Environmental Clearance given, if any, will be revoked at the risk and cost of the project proponent.
- The Committee noted that the EIA/EMP report is in compliance of the ToR issued for the project, reflecting the present environmental concerns and the projected scenario for all the environmental components. The Committee has found the baseline data and incremental GLC due to the proposed project within NAAQ standards. The Committee has also deliberated on the CER plan and found to be addressing the issues in the study area. Certified report on

compliance of existing EC conditions also found to be satisfactory. The Committee also found the additional studies and information submitted and presented by the project proponent to be satisfactory. The EAC has deliberated the proposal and has made due diligence in the process as notified under the provisions of the EIA Notification, 2006, as amended from time to time and accordingly made the recommendations to the proposal. The Experts Members of the EAC have found the proposal in order and have recommended for grant of Environmental Clearance (EC).

- The environmental clearance granted to the project/activity is strictly under the provisions of the EIA Notification 2006 and its amendments. It does not tantamount/construe to approvals/consent/ permissions etc. required to be obtained or standards/conditions to be followed under any other Acts/ Rules/ Subordinate legislations, etc., as may be applicable to the project. The project proponent shall obtain necessary permission as mandated under the Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, as applicable from time to time, from the State Pollution Control Board, prior to construction & operation of the project.
- Based on the proposal submitted by the project proponent and recommendations of the EAC (Industry-2), Ministry of Environment, Forest and Climate Change hereby accords environmental clearance to the project for expansion of Petro-Chemical Complex by adding Polypropylene Unit by M/S GAIL located at Pata, District Auraiya, Uttar Pradesh, under the provisions of the EIA Notification, 2006, and the amendments therein, subject to compliance of the terms and conditions as under:-

A. Specific Conditions:

The company shall comply with all the environmental protection measures and (i). safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.

As committed by the Project proponent, 75 % of the effluent discharged to the river (ii). shall be recovered and reused to reduce the fresh water requirement. The total effluent proposed to discharge to the river is 164 cum/hr, out of which 75 % shall be treated through ETP/RO system and reused in the plant/process. Only the remaining 25 % the effluent shall be sent for river discharge after meeting the prescribe

Total fresh water requirement shall not exceed 2040 cum/hr, proposed to be met from water supply from the Irrigation Department, Etawah Zone. Necessary permission in this regard shall be obtained from the concerned regulatory authority. The fresh water requirement shall be reduced after installation of rainwater harvesting system in the unit/project area.

Comprehensive water audit to be conducted on annual basis and report to the (iv). concerned Regional Office of MEF&CC. Outcome from the report to be implemented

for conservation scheme.

Process effluent/any wastewater shall not be allowed to mix with storm water. Storm (v). water drain shall be passed through guard pond.

Hazardous chemicals shall be stored in tanks, tank farms, drums, carboys etc. Flame arresters shall be provided on tank farm, and solvent transfer to be done through pumps. (vii).

Process organic residue and spent carbon, if any, shall be sent to cement industries. ETP sludge, process inorganic & evaporation salt shall be disposed off to the TSDF. The ash from boiler shall be sold to brick manufacturers/cement industry.

Regular VOC monitoring shall be done at vulnerable points. (viii).

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- The oily sludge shall be subjected to melting pit for oil recovery and the residue shall be bio-remediated. The sludge shall be stored in HDPE lined pit with proper leachate (ix). collection system.
- Oil catchers/oil traps shall be provided at all possible locations in rain/ storm water (x). drainage system inside the factory premises.
- The company shall undertake waste minimization measures as below: (xi).
 - a. Metering and control of quantities of active ingredients to minimize waste.
 - b. Reuse of by-products from the process as raw materials or as raw material substitutes in other processes.
 - c. Use of automated filling to minimize spillage.
 - d. Use of Close Feed system into batch reactors.
 - e. Venting equipment through vapour recovery system.
 - f. Use of high pressure hoses for equipment cleaning etc. to reduce wastewater generation.
- The green belt of 5-10 m width shall be developed in more than 33% of the total project area, mainly along the plant periphery, in downward wind direction, and along (xii). road sides etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the State Forest Department.
- As proposed, Rs 4.77 crores shall be allocated for Corporate Environment Responsibility (CER) shall be utilized for meeting the commitment of the socio-(xiii). economic issues and as per the proposed action plan. The CER plan shall be completed within three year of expansion of the project.
- The project proponent shall ensure 70% of the employment to the local people, as per the applicable law. The project proponent shall set up a skill development (xiv). center/provide skill development training to village people.
- A separate Environmental Management Cell (having qualified person with Environmental Science/Environmental Engineering/specialization in the project area) (xv).equipped with full-fledged laboratory facilities shall be set up to carry out the Environmental Management and Monitoring functions.
- The unit shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Firefighting system shall be as per the (xvi).
- Continuous online (24x7) monitoring system for stack emissions shall be installed for measurement of flue gas discharge and the pollutants concentration, and the data to (xvii). be transmitted to the CPCB and SPCB server. In case of the treated effluent to be utilized for irrigation/gardening, real time monitoring system shall be installed at the
- PP to set up occupational health Centre for surveillance of the worker's health within and outside the plant on a regular basis. The health data shall be used in deploying (xviii). the duties of the workers. All workers & employees shall be provided with required safety kits/mask for personal protection.
- The National Emission Standards for Petrochemical (Basic & Intermediates) issued by the Ministry vide G.S.R. 820 (E) dated 9th November, 2012 as amended time to time (xix).shall be followed.
- Recommendations of mitigation measures from possible accident shall be implemented based on Risk Assessment studies conducted for worst case scenarios (xx).using latest techniques.
- The project proponent shall develop R& D facilities to develop their own technologies (xxi). for propylene and polypropylene processing.

13.1. General conditions:

- (i). No further expansion or modifications in the plant, other than mentioned in the EIA Notification, 2006 and its amendments, shall be carried out without prior approval of the Ministry of Environment, Forest and Climate Change/SEIAA, as applicable. In case of deviations or alterations in the project proposal from those submitted to this Ministry for clearance, a fresh reference shall be made to the Ministry/SEIAA, as applicable, to assess the adequacy of conditions imposed and to add additional environmental protection measures required, if any.
- (ii). The energy source for lighting purpose shall be preferably LED based, or advanced having preference in energy conservation and environment betterment.
- (iii). The overall noise levels in and around the plant area shall be kept well within the standards by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under the Environment (Protection) Act, 1986 Rules, 1989 viz. 75 dBA (day time) and 70 dBA (night time).
- (iv). The company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CER activities shall be undertaken by involving local villages and administration and shall be implemented. The company shall undertake eco-developmental measures including community welfare measures in the project area for the overall improvement of the environment.
- (v). The company shall earmark sufficient funds towards capital cost and recurring cost per annum to implement the conditions stipulated by the Ministry of Environment, Forest and Climate Change as well as the State Government along with the implementation schedule for all the conditions stipulated herein. The funds so earmarked for environment management/ pollution control measures shall not be diverted for any other purpose.
- (vi). A copy of the clearance letter shall be sent by the project proponent to concerned Panchayat, Zilla Parishad/Municipal Corporation, Urban local Body and the local NGO, if any, from whom suggestions/ representations, if any, were received while processing the proposal.
- (vii). The project proponent shall also submit six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF&CC, the respective Zonal Office of CPCB and SPCB. A copy of the website of the company.
- (viii). The environmental statement for each financial year ending 31st March in Form-V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and shall also be sent to the respective Regional Offices of MoEF&CC by e-mail.
- (ix). The project proponent shall inform the public that the project has been accorded environmental clearance by the Ministry and copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry and at https://parivesh.nic.in/. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned

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- and a copy of the same shall be forwarded to the concerned Regional Office of the Ministry.
- (x). The project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of start of the project.
- (xi). This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.
- 14. The Ministry reserves the right to stipulate additional conditions, if found necessary at subsequent stages and the project proponent shall implement all the said conditions in a time bound manner. The Ministry may revoke or suspend the environmental clearance, if implementation of any of the above conditions is not found satisfactory.
- and false/fabricated data submission of data or factual Concealing may mentioned 15. above conditions the of any with comply failure to under the action attract and clearance withdrawal of this in result provisions of Environment (Protection) Act, 1986.
- **16.** Any appeal against this environmental clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- 17. The above conditions will be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, the Hazardous Waste (Management, Handling and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 read with subsequent amendments therein.
- 18. This issues with the approval of the competent authority.

8/16.10.2020

(Ashok Kr Pateshwary) Director

Copy to: -

- 1. The Secretary, Department of Environment, Government of Uttar Pradesh, 601, Bapu Bhawan, Secretariat, Vidhan Sabha Marg, Lucknow (UP) - 1
- 2. The Deputy DGF (C), MoEF&CC Regional Office (CZ), Kendriya Bhawan, 5th Floor, Sector "H", Aliganj, Lucknow (UP) 20
- 3. The Chairman, Central Pollution Control Board Parivesh Bhavan, CBD-cum-Office Complex, East Arjun Nagar, Delhi -32
- 4. The Member Secretary, Uttar Pradesh Pollution Control Board, Building No. TC-12V, Vibhuti Khand, Gomti Nagar, Lucknow 10
- 5. The Member Secretary, Central Ground Water Authority, 18/11, Jamnagar House, Mansingh Road, New Delhi 11
- 6. Monitoring Cell, Ministry of Environment, Forest and Climate Change, Indira Paryavaran Bhawan, Jor Bagh Road, New Delhi
- 7. The District Collector, District Auraiya, Uttar Pradesh
- 8. Guard File/Monitoring File/Parivesh portal/Record File

8/4/0.2020

(Ashok Kr Pateshwary)
Director
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